January 5, 2010 3:05:57 PM

Required Date: 15/01/2010

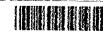
Item ID:

D044-662-011

Accept



Setup Start



Stop



Revision ID:

**Start Date:** 

Item Name:

Bearpaw

05/01/2010



Cust Item ID: 65 Customer:

Reference:

Approvals:

Date: 10-1-05 Tooling:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/ Work Center ID **Operation** Description Set Up/ Run Hours

Draw Number Draw Rev.

Date:

Plan Code

Qty

Accept Reject Qty

Reject Number

Insp. Stamp

Draw Nbr

**Revision Nbr** 

D3075

Rev B

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPPD044-662-011 CHG003

105

110

QC4-100% Inspect kits for completeness

0.00

0.00

0.00



Quality Control

Memo

0.00

120

**Packaging** 

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D044-662-011

Location:

NRVC

| W/O:    |      |  | WO                   | RK ORDER CHANGE              | S   |                 |                                  |                          |
|---------|------|--|----------------------|------------------------------|---|-----------------|----------------------------------|--------------------------|
| DATE    | STEP | PR   | OCEDURE CHAN         | IGE                          | Ву  | Date Q          | ty Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |
|         |      |  |                      |                              |   |                 |                                  |                          |
|         |      | . 12   | •                    |                              |   |                 |                                  |                          |
|         |      | ₩.   |                      |                              |   |                 |                                  |                          |
|         |      |  |                      |                              |   |                 |                                  |                          |
|         |      | A STATE AND A STATE OF THE STAT |                      | , Manager                    |   |                 |                                  |                          |
| Part No | :    | PAR #:   | Fault Categ          | ory:                         | NCR: Yes  | No <b>DQA</b> : | Date: _                          |                          |
|         | Res  | solution:  | Disposition          | :                            | QA: N/C Cld   | sed:            | Date: _                          |                          |
| NCR:    |      |  | WORK ORDE            | R NON-CONFORMAL              | NCE (NCR  | )               |                                  | ,                        |
| DATE    | OTED | Description of NC  |                      | Corrective Action Section    | - Contract | Verification    | on Approval                      | Approval                 |
| DATE    | STEP | Section A  | Initial<br>Chief Eng | Action Description Chief Eng | Sign & Date   | Section C       | ,                                | QC Inspector             |
|         |      |  |                      |                              |   |                 |                                  |                          |
|         |      |  |                      |                              |   |                 |                                  |                          |
|         |      |  |                      |                              |   |                 |                                  |                          |

| DATE | STEP | Section A | Initial<br>Chief Eng | Action Description Chief Eng | Sign &<br>Date                          | Section C | Chief Eng | QC Inspector |
|------|------|-----------|----------------------|------------------------------|---|-----------|-----------|--------------|
|      |      |           |                      |                              |   |           |           |              |
|      |      |           |                      |                              |   |           |           |              |
|      |      |           |                      |                              |   |           |           |              |
|      |      |           |                      |                              |   |           | :         |              |
|      |      |           |                      |                              |   |           | :         |              |
|      |      |           |                      |                              |   |           |           |              |
|      |      |           |                      |                              | *************************************** |           |           |              |
|      |      |           |                      |                              |   |           |           |              |
| 1    | 1    |           |                      |                              |   |           |           |              |

#### Work Order ID 55073

January 5, 2010 3:05:57 PM



Page 2

Item ID:

D044-662-011

Accept



Setup Start



**Revision ID:** 

**Start Date:** 

Item Name:

Bezrpaw

05/01/2010

Start Qty: 4.00 lacq'd Qty: 4.00

Operation

Description

Cust Jam ID:

Custaner:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Start Run



Required Date: 15/01/2010

Date:

SPC (Y/N):

Set Up/

Date:

Stop



Sequence ID/ Work Center ID

QC21- Final Inspection - Work Order Release

**Run Hours** 0.00

Draw Number Draw Plan Rev. Code

Accept Qty

Reject Qty

Reject Number Stamp

Insp.

Quality Control

130

OC

Memo

0.00

W10.0212

| W/O:    |      | WORK ORDER CHANGES     |          |              |                |                                     |                          |  |  |  |  |  |  |
|---------|------|------------------------|----------|--------------|----------------|-------------------------------------|--------------------------|--|--|--|--|--|--|
| DATE    | STEP | PROCEDURE CHANGE       | Ву       | Date         | Qty            | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |  |  |  |  |  |  |
|         |      |                        |          |              |                |                                     |                          |  |  |  |  |  |  |
|         |      | ·                      |          |              |                |                                     |                          |  |  |  |  |  |  |
|         |      |                        |          |              |                |                                     |                          |  |  |  |  |  |  |
|         |      |                        |          |              |                |                                     |                          |  |  |  |  |  |  |
| Part No | ):   | PAR #: Fault Category: | NCR: Yes | No <b>DQ</b> | <br><b>A</b> : | Date:                               | 1                        |  |  |  |  |  |  |

|           | Resolution:      |                   | Disposition                      | );   | QA: N/C Clos   | sed:         | Date:                 |                         |  |  |
|-----------|------------------|-------------------|----------------------------------|--|----------------|--------------|-----------------------|-------------------------|--|--|
| NCR:      |                  |                   | WORK ORDER NON-CONFORMANCE (NCR) |  |                |              |                       |                         |  |  |
| D.4.T.F.  | .===             | Description of NC |                                  | Corrective Action Section  | n B            | Verification | Ammayal               | A                       |  |  |
| DATE STEP |                  | Section A         | Initial<br>Chief Eng             | Action Description Chief Eng   | Sign &<br>Date | Section C    | Approval<br>Chief Eng | Approval<br>QC Inspecto |  |  |
|           |                  |                   |                                  |  |                |              |                       |                         |  |  |
|           |                  |                   |                                  |  | :              |              |                       |                         |  |  |
|           |                  |                   |                                  |  |                |              |                       |                         |  |  |
|           |                  |                   |                                  | The state of the s |                |              |                       |                         |  |  |
|           |                  |                   |                                  |  |                |              |                       |                         |  |  |
|           |                  |                   |                                  |  |                |              |                       |                         |  |  |
|           |                  |                   |                                  |  |                |              |                       |                         |  |  |
|           |                  |                   |                                  |  |                |              |                       |                         |  |  |
|           |                  |                   |                                  |  |                |              |                       |                         |  |  |
|           | ate & initial al | 741181            |                                  |  |                |              |                       |                         |  |  |

# **Picklist Print**

January 5, 2010 3:06:02 PM

Work Order ID: 55073

Parent Item:

D044-662-011

Parent Item Name: Bearpaw

Start Date: 05/01/2010

Required Date: 15/01/2010

Start Qty: 4.00 5

Required Qty: 4.00

|   | Comments:                               |                        |               |             |                     |                  |                 |                 | S              | start Qty: 4 <del>.00</del> | . 5           | Required Qty: 4.00    | ; .   |
|---|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|-----------------|----------------|-----------------------------|---------------|-----------------------|-------|
|   | Component Item ID/<br>Item Name         | Replacement<br>Iten. D | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of Measure | Qty on<br>Hand | Remaining<br>Qty To Pick    | Qty<br>Issued | Date Status<br>Issued | ien ' |
| 1 | D3075-1 3 Y                             |                        | Manufactured  | No          |                     |                  | 110             | Each            | 0.0000         | .e.0000 / 0                 | 55450         | - Po                  |       |
| 7 | R44 Bearpaw D2182B Rubber Cushion Unich | 4.80820=               | Manufactured  | No          |                     |                  | 110             | f               | 323.0160       | 3.7200 7-50                 | <u></u>       | lu                    |       |
| · | Kubber Cusmon V (VV                     | •                      |               |             | Warehou             | <u>se</u>        | Loc             | c Qty           | Loc Code       |                             |               |                       |       |
|   | 11                                      |                        |               |             | Loca                | <u>tion</u>      |                 |                 |                |                             |               |                       |       |
|   | 44 4,5                                  |                        |               |             | Main Wa             | rehouse          |                 |                 |                |                             |               |                       |       |
|   | ίι                                      |                        |               |             | ST                  |                  | 2               | 29.886          |                | _                           |               |                       |       |
|   |   |                        |               |             |                     | 28042            |                 | 7.33            |                | -                           |               |                       |       |
|   |   |                        |               |             |                     | 30872            |                 | 0.33            |                | _                           |               |                       |       |
|   |   |                        |               |             |                     | 45405            |                 | 22.226          |                | -                           |               |                       |       |
|   |   |                        |               |             | Main Wa             | rehouse          |                 |                 |                |                             |               |                       |       |
|   |   |                        |               |             | ST41                | 0                |                 | 293.13          |                | _                           | - 1 9         |                       |       |
|   |   |                        |               |             |                     | 52649            |                 | 293.13          |                | 40 =                        | 5264/         |                       |       |

Washer

Manufactured

No

110

Each

| Warehouse      | Loc Qty | Loc Code |           |
|----------------|---------|----------|-----------|
| Location       |         |          |           |
| Main Warehouse |         |          |           |
| ST             | 746     |          |           |
| 52745          | 746     |          | <u>در</u> |
|                |         |          |           |

| W/O: |      |                   | WO                   | ES                           |              |              |            |                               |                          |  |
|------|------|-------------------|----------------------|------------------------------|--------------|--------------|------------|-------------------------------|--------------------------|--|
| DATE | STEP | PRO               | CEDURE CHAN          | NGE                          | Ву           | Date         | Qty        | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |  |
|      |      |                   |                      |                              |              |              |            |                               |                          |  |
|      |      |                   |                      |                              |              |              |            |                               |                          |  |
|      |      |                   | ·                    |                              |              |              |            |                               |                          |  |
|      |      |                   |                      |                              |              |              |            |                               |                          |  |
| W 3  |      |                   |                      |                              |              |              |            |                               |                          |  |
|      |      | PAR #:            | Fault Categ          | gory:                        | NCR: Yes     | No <b>DQ</b> | <b>A</b> : | _ Date: _                     |                          |  |
|      |      | lesolution:       | Disposition          | 1:                           | QA: N/C      | Closed:      |            | Date: _                       |                          |  |
| NCR: |      | \                 | WORK ORDE            | R NON-CONFORMA               | NCE (NC      | R)           |            |                               |                          |  |
| DATE | STEP | Description of NC |                      | Corrective Action Section    |              | Verifi       | cation     | Approval                      | Approval                 |  |
| DATE | SIEP | Section A         | Initial<br>Chief Eng | Action Description Chief Eng | Sign<br>Date | &   Sect     | tion C     | Chief Eng                     | QC Inspector             |  |
|      |      |                   |                      |                              |              |              |            |                               |                          |  |
|      |      |                   |                      |                              |              |              |            |                               |                          |  |
|      |      | ·                 |                      |                              |              |              |            |                               |                          |  |
|      |      |                   |                      |                              |              |              |            |                               |                          |  |
|      |      |                   |                      |                              |              |              |            |                               |                          |  |
|      |      |                   |                      |                              |              |              |            |                               |                          |  |
|      |      |                   |                      |                              |              |              | •          |                               |                          |  |
|      |      |                   |                      |                              |              |              |            |                               |                          |  |

January 5, 2010 3:06:02 PM

Work Order ID: 55073

Parent Item:

D044-662-011

Parent Item Name: Bearpaw

| ı |
|---|

Start Date: 05/01/2010

**Required Date: 15/01/2010** 

Start Qty: 4.00

Required Qty: 4.00

Comments:

Component Item ID/ Item Name

Replacement Mfg/ Item (12)

Purch

Manufactured

Manufactured

Bin Primary Item Location

Last Location Seq ID

Route Init of Measure

Qty on Hand

Remaining Oty To Pick 20

Issued

Date Issued

Clamp

Warehouse

110

Each

Loc Qty

63.0000

Loc Code

16.0000

Location Main Warehouse 13 ST 51698 130 13

51695 Main Warehouse ST462

50 51405

110

50 Each 110.0000 -32.0000

D3601-1 84 Radius Block

> Warehouse Location Main Warehouse ST114 51604 Main Warehouse ST144

> > 51396

Loc Qty Loc Code 72 72 38

38

5/396 38X

| Dart Aeı | rospace | <b>Ltd</b>        |                      |                            |                                       |                |                |                                     | 1                        |
|----------|---------|-------------------|----------------------|----------------------------|---------------------------------------|----------------|----------------|-------------------------------------|--------------------------|
| N/O:     |         |                   | W                    | ORK ORDER CH               | ANGES                                 |                |                |                                     |                          |
| DATE     | STEP    | PRO               | OCEDURE CH           | ANGE                       | · · · · · · · · · · · · · · · · · · · | Ву             | Date Qty       | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|          |         |                   |                      |                            |                                       |                |                | :                                   |                          |
| -        |         |                   |                      |                            |                                       |                |                |                                     |                          |
|          |         |                   |                      |                            |                                       |                |                |                                     |                          |
|          |         |                   |                      | Wilder annu Laddid II      |                                       |                |                |                                     |                          |
| Part No  | :       | PAR #:            | Fault Cat            | tegory:                    | NC                                    | R: Yes N       | o <b>DQA</b> : | Date: _                             |                          |
|          | Re      | esolution:        | Dispositi            | ion:                       | QA                                    | : N/C Clos     | sed:           | Date: _                             |                          |
| NCR:     |         |                   | WORK ORI             | DER NON-CONFO              | PRMANCE                               | (NCR)          | 4.6            |                                     |                          |
| DATE     |         | Description of NC |                      | Corrective Action          | Section B                             |                | Verification   | Annuaval                            | Ammerical                |
| DATE     | STEP    | Section A         | Initial<br>Chief Eng | Action Descri<br>Chief Eng | otion                                 | Sign &<br>Date | Section C      | Approval<br>Chief Eng               | Approval<br>QC Inspector |
|          |         |                   |                      |                            |                                       |                |                |                                     |                          |
|          |         |                   |                      |                            |                                       |                |                |                                     |                          |

| NCR: |      | WOTIK ONDER NON-CONFORMANCE (NCH) |                      |                              |                |              |                       |                          |  |  |  |  |  |
|------|------|-----------------------------------|----------------------|------------------------------|----------------|--------------|-----------------------|--------------------------|--|--|--|--|--|
|      |      | Description of NC                 |                      | Corrective Action Section E  | }              | Verification | A                     | Approval<br>QC Inspector |  |  |  |  |  |
| DATE | STEP | Section A                         | Initial<br>Chief Eng | Action Description Chief Eng | Sign &<br>Date | Section C    | Approval<br>Chief Eng |                          |  |  |  |  |  |
|      |      |                                   |                      |                              |                | :            |                       |                          |  |  |  |  |  |
|      |      |                                   |                      |                              |                |              |                       |                          |  |  |  |  |  |
|      |      |                                   |                      |                              |                |              |                       |                          |  |  |  |  |  |
|      |      |                                   |                      |                              |                |              |                       |                          |  |  |  |  |  |
| `    |      |                                   |                      |                              |                |              |                       |                          |  |  |  |  |  |
|      |      |                                   |                      |                              |                |              |                       |                          |  |  |  |  |  |
|      |      |                                   |                      |                              |                |              |                       |                          |  |  |  |  |  |
|      |      |                                   |                      |                              |                |              |                       |                          |  |  |  |  |  |
|      |      |                                   |                      |                              |                |              |                       |                          |  |  |  |  |  |

#### **Picklist Print**

January 5, 2010 3:06:02 PM

Work Order ID: 55073

Parent Item: D044-662-011

Parent Item Name: Bearpaw

Comments:



Warehouse

Start Date: 05/01/2010

Start Qty: 4.00

Required Date: 15/01/2010

Page 3

Required Qty: 4.00

| Component Item ID/<br>Item Name | Replacement<br>Item IL | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seg ID | ant of | Qty on<br>Hand | Remaining<br>Qty To Pick | Qty<br>Issued | Date<br>Issued | Status 5 |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------|----------------|--------------------------|---------------|----------------|----------|
| AN4-14A 44                      |                        | Purchased     | No          |                     |                  | 110             | Each   | 471.0000       | <b>D</b> 60000           |               |                |          |

Bolt

|     | 471  |          |         |         |
|-----|------|----------|---------|---------|
|     | 471  |          | 1.3     | M1/3357 |
| 110 | Each | 456.0000 | 16.0000 |         |
|     |      |          |         |         |
|     | 110  | 471      | 471     | در 471  |

Purchased

No

Warehouse Loc Qty

Loc Code

Loc Code

Main Warehouse ST 113121

113538

Location

456 56 400

Loc Qty

| Dart Aerospace L | Lta |
|------------------|-----|
|------------------|-----|

| W/O:    | ·    | Manage            | WC                   | RK ORDER CHANG               | ES             |              |        |                                     |                          |
|---------|------|-------------------|----------------------|------------------------------|----------------|--------------|--------|-------------------------------------|--------------------------|
| DATE    | STEP | PRO               | OCEDURE CHAI         | NGE                          | Ву             | Date         | Qty    | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|         |      |                   |                      |                              |                |              |        |                                     |                          |
|         |      |                   |                      |                              |                |              |        |                                     |                          |
| ·       |      |                   |                      |                              |                |              |        |                                     |                          |
|         |      |                   |                      |                              |                |              |        |                                     |                          |
|         |      | •                 |                      |                              |                |              |        | ·                                   |                          |
| Part No |      | PAR #:            | Fault Cate           | gory:                        | _ NCR: Yes     | No <b>DQ</b> | A:     | Date: _                             |                          |
|         |      | solution:         |                      |                              |                |              |        |                                     |                          |
| NCR:    |      |                   | WORK ORDI            | ER NON-CONFORMA              | ANCE (NCF      | R)           |        |                                     |                          |
| DATE    | STEP | Description of NC |                      |                              | ion B          | Verifi       | cation | Approval                            | Approval                 |
| DAIE    | SIEP | Section A         | Initial<br>Chief Eng | Action Description Chief Eng | Sign 8<br>Date |              | ion C  | Chief Eng                           | QC Inspector             |
|         |      |                   |                      |                              |                |              |        |                                     |                          |
|         |      |                   |                      |                              |                |              |        |                                     |                          |
|         |      |                   |                      |                              |                |              |        |                                     |                          |
|         |      |                   |                      |                              |                |              |        |                                     |                          |
|         |      |                   |                      |                              |                |              |        |                                     |                          |
|         |      |                   |                      |                              |                |              |        |                                     |                          |
|         |      |                   |                      |                              |                |              |        |                                     |                          |
|         |      |                   |                      |                              |                |              |        |                                     |                          |
|         |      |                   |                      |                              |                |              |        |                                     |                          |
|         |      |                   |                      |                              |                |              |        |                                     |                          |

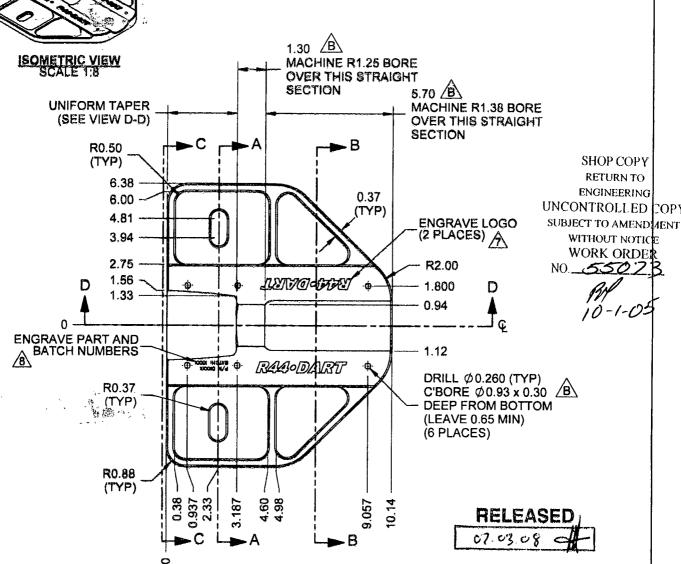
| Picklist Print January 5, 2010 3:06  | 5:02 PM                |               |             |                     |                  |                 |                |                |  |               |                                     | Page 4    |
|--------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|----------------|----------------|--|---------------|-------------------------------------|-----------|
| Work Order ID: 5507 Parent Item: D04 |                        |               |             |                     |                  |                 |                |                | art Date: 05/0<br>Start Qty: <del>4:00</del> | _             | Required Date: 1<br>Required Qty: 4 |           |
| Component Item ID/<br>Item Name      | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | mit of Measure | Qty on<br>Hand | Remaining<br>Qty To Pick                     | Qty<br>Issued | Date<br>Issued                      | Status    |
| AN960JD416 FY                        |                        | Purchased     | No          |                     |                  | 110             | Each           | 1,489.000      | 32.0000                                      | 5             |                                     |           |
| Washer NA51149 Do                    | 4635                   |               |             | Wareho<br>Loc       | use<br>ation     | Loc             | Qty            | Loc Code       |  | ,             |                                     |           |
|                                      |                        |               |             | Main W              | arehouse         |                 |                |                |  |               |                                     |           |
|                                      |                        |               |             | ST                  |                  |                 | 1489           |                | _  |               | _                                   |           |
|                                      |                        |               |             |                     | 103691           |                 | 20             |                | -  |               | <del></del>                         |           |
|                                      |                        |               |             |                     | 104215<br>108161 |                 | 6<br>329       |                | -  |               | _                                   |           |
|                                      |                        |               |             |                     | 110523           |                 | 340            |                | -  |               | _                                   |           |
|                                      |                        |               |             |                     | 111279           |                 | 101            |                |  |               |                                     |           |
|                                      |                        |               |             |                     | 111916           |                 | 482            |                | _  | <del></del>   | _                                   |           |
|                                      |                        |               |             |                     | 112314           |                 | 211            |                | -  |               | <del></del>                         |           |
| 0.0                                  |                        |               |             |                     | 16941            |                 | 0              | 4 157 000      | 32.0000 V                                    |               | _                                   | _         |
| MS21042L4 & C                        |                        | Purchased     | No          |                     |                  | 110             | Each           | 4,137.000      | 32.0000                                      | · <del></del> | ///                                 | 0/2/12 (5 |
| Nut                                  |                        |               |             | Wareh               | ouse             | Loc             | <u>Qty</u>     | Loc Code       |  |               |                                     |           |
|                                      |                        |               |             | Loc                 | ation .          |                 |                |                |  |               |                                     |           |
|                                      |                        |               |             | Main W              | 'arehouse        |                 |                |                |  |               |                                     |           |
|                                      |                        |               |             | ST                  |                  |                 | 4157           |                | _  |               | _                                   |           |

| W/O:    |      | ***               | WC                   | RK ORDER CHANG               | GES     |             |              |        |                                     | <u>.</u>                 |
|---------|------|-------------------|----------------------|------------------------------|---------|-------------|--------------|--------|-------------------------------------|--------------------------|
| DATE    | STEP | PRO               | OCEDURE CHAI         | NGE                          |         | Ву          | Date         | Qty    | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|         |      |                   |                      |                              |         |             |              |        |                                     |                          |
|         |      | •                 |                      |                              |         |             |              |        |                                     |                          |
| Part No | ):   | PAR #:            | Fault Cate           | gory:                        | NCR     | : Yes       | No <b>DQ</b> | A:     | Date:                               | <u> </u>                 |
|         | Re   | esolution:        | Disposition          | n:                           | QA:     | N/C Cld     | osed:        |        | Date:                               |                          |
| NCR:    |      |                   | WORK ORDI            | ER NON-CONFORM               | ANCE    | (NCR        | )            |        |                                     |                          |
| DATE    | CTED | Description of NC |                      |                              | ction B |             | Verific      | cation | Approval                            | Approval                 |
| DATE    | STEP | Section A         | Initial<br>Chief Eng | Action Description Chief Eng |         | Sign & Date | Secti        |        | Chief Eng                           | QC Inspector             |
|         |      |                   |                      |                              |         |             |              |        |                                     |                          |
|         |      |                   |                      |                              |         |             |              |        |                                     |                          |
|         |      |                   |                      |                              |         |             |              |        |                                     |                          |
|         |      |                   |                      |                              |         |             |              |        |                                     |                          |
|         |      |                   |                      |                              |         |             |              |        |                                     |                          |
|         |      |                   |                      |                              |         |             |              |        |                                     |                          |
|         |      |                   |                      |                              |         |             |              |        |                                     |                          |
|         |      |                   |                      |                              |         |             |              |        |                                     |                          |
|         |      |                   |                      |                              |         |             | :            |        |                                     |                          |



| DESIG | 41       | CB       | DART AEROSPA<br>HAWKESBURY, ONTARIO                         |  |
|-------|----------|----------|---|--|
| CHECK | KED      | APPROVED |   | REV. B   |
| DATE  | 07.0     | )2.27    | TITLE<br>R44 BEARPAW  | SHEET 1 OF 2<br>SCALE<br>1:4   |
| REV   | ·        | DATE     | DESCRIPTIO  | N  |
| Α     |          | 02.01.04 | NEW ISSUE   |  |
| В     |          | 07.02.27 | 1.30 WAS 1.60; 5.70 WAS 5.84;<br>ADD QTY(2) HOLES AT (0.937 | Ø0.93 WAS Ø0.75;   |
|       | DATE REV | 07.0     | DATE  O7.02.27  REV  DATE  O2.01.04                         | CHECKED APPROVED DRAWING NO. D3075  DATE  07.02.27  REV DATE R44 BEARPAW  REV DATE DESCRIPTION NEW ISSUE |

COPY



### **D3075-1 BEARPAW**

NOTES: 1) MATERIAL: UHMW BLACK PER SPEC CONTROL DRAWING D2689, 1.00 THICK (MACHINE TO 0.950)

2) FINISH: NONE
3) PART IS SYMMETRIC ABOUT ©
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX 7) ENGRAVE LOGO TO MAX DEPTH OF 0.012 AT L

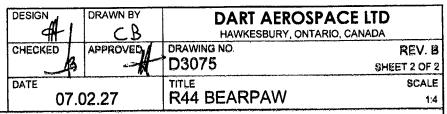
ENGRAVE LOGO TO MAX DEPTH OF 0.012 AT LOCATION SHOWN

8) ENGRAVE PART AND BATCH NUMBERS TO MAX DEPTH OF 0.010 AT LOCATION SHOWN

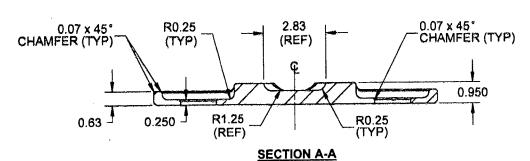
#### **COPYRIGHT © 2002 BY DART AEROSPACE LTD**

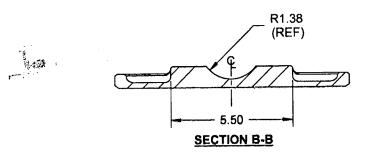
| W/O:    | · ·  |                   | \\( ( )              | ORK ORDER CHANG              | EC     |                |              |          |                               |                       |
|---------|------|-------------------|----------------------|------------------------------|--------|----------------|--------------|----------|-------------------------------|-----------------------|
| DATE    | STEP | PRO               | OCEDURE CHA          |                              | aL3    | Ву             | Date         | Qty      | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
|         |      |                   |                      |                              |        |                |              |          | r rea mg.                     |                       |
|         |      |                   |                      |                              |        |                |              |          |                               |                       |
|         |      |                   |                      |                              |        |                |              | <u> </u> |                               |                       |
|         |      |                   |                      |                              |        |                |              |          |                               |                       |
|         |      |                   |                      |                              |        |                |              |          |                               |                       |
| Part No | :    | PAR #:            | Fault Cate           | gory:                        | _ NCI  | R: Yes         | No <b>DQ</b> | A:       | Date:                         |                       |
|         | Re   | solution:         | Disposition          | n:                           | _ QA   | N/C CI         | sed:         |          | Date:                         |                       |
| NCR:    |      |                   | WORK ORD             | ER NON-CONFORM               | ANCE   | (NCR           | )            |          |                               |                       |
| DATE    | STEP | Description of NC |                      |                              | tion B |                | Verific      | cation   | Approval                      | Approval              |
| DATE    | SIEP | Section A         | Initial<br>Chief Eng | Action Description Chief Eng |        | Sign &<br>Date |              | ion C    | Chief Eng                     | QC Inspector          |
|         |      |                   |                      |                              |        |                |              |          |                               |                       |
|         |      |                   |                      |                              |        |                |              |          |                               |                       |
|         |      |                   |                      |                              |        |                |              |          |                               |                       |
|         |      |                   |                      |                              |        |                |              |          |                               |                       |
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|         |      |                   |                      |                              |        |                |              |          |                               |                       |

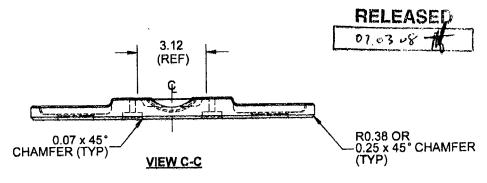


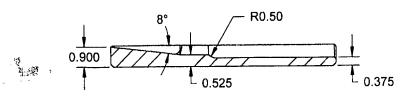


Wo 55073









SECTION D-D

| Dart Aerospace L | _ta |
|------------------|-----|
|------------------|-----|

| W/O:    |      |             | WORK ORDER         | CHANGES      |                  |     |                                     |                          |
|---------|------|-------------|--------------------|--------------|------------------|-----|-------------------------------------|--------------------------|
| DATE    | STEP |             | PROCEDURE CHANGE   | Ву           | Date             | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|         |      |             |                    |              |                  |     |                                     |                          |
|         |      |             |                    |              |                  |     |                                     |                          |
|         | ļ    |             |                    |              | _                |     |                                     |                          |
|         |      |             |                    |              |                  |     |                                     |                          |
|         |      |             |                    |              |                  |     | :                                   |                          |
|         |      |             |                    |              |                  |     |                                     |                          |
| Part No | ):   | PAR #:      | Fault Category:    | NCR: Y       | es No <b>D</b> O | QA: | Date: _                             |                          |
|         | R    | lesolution: | Disposition:       | QA: N/0      | Closed: _        |     | Date: _                             |                          |
| NCR:    |      |             | WORK ORDER NON-CON | IFORMANCE (N | CR)              |     |                                     |                          |

| NCR: |      |                   | WORK ORDE                                 | ER NON-CONFORMAN             | CE (NCR)       |                           |                       |                         |
|------|------|-------------------|---|------------------------------|----------------|---------------------------|-----------------------|-------------------------|
|      |      | Description of NC | ription of NC Corrective Action Section B |                              |                |                           | Annuaral              | A                       |
| DATE | STEP | Section A         | Initial<br>Chief Eng                      | Action Description Chief Eng | Sign &<br>Date | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspecto |
|      |      |                   |   |                              |                |                           |                       | }                       |
|      |      |                   |   |                              |                |                           |                       |                         |
|      |      |                   |   |                              |                |                           |                       |                         |
|      |      |                   |   |                              |                |                           |                       |                         |
|      |      |                   |   |                              |                |                           |                       |                         |
|      |      |                   |   |                              |                |                           |                       |                         |
|      |      |                   |   |                              |                |                           |                       |                         |
|      |      |                   |   |                              |                |                           |                       |                         |
|      |      |                   |   |                              |                |                           |                       | <u>.</u>                |